

Garant**Through hole machine tap, uncoated, M: M40X0,75****Order data**

Order number	130000 M40X0,75
GTIN	4045197625175
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Thread pitch: 0.75 mm

Overall length L: 200 mm

Shank Ø D_s: 32 mm

Shank square □: 24 mm

Tapping hole Ø: 39.25 mm

Technical description

Standard	DIN 376
Overall length L	200 mm
Thread pitch	0.75 mm
Thread depth	80 mm
Tapping hole Ø	39.25 mm
Tool material	HSS E
Shank Ø D _s	32 mm
Shank square □	24 mm

Number of cutting edges Z	4
Number of clamping slots	4
Thread Ø	40 mm
Thread type	M/MF
Thread size	M40×0.75
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap