

**Garant**
**Through hole machine tap, uncoated, M: M42X0,35**

**Order data**

Order number	130000 M42X0,35
GTIN	4045197625267
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Thread pitch: 0.35 mm

Overall length L: 200 mm

Shank  $\varnothing$  D<sub>s</sub>: 32 mm

Shank square  $\square$ : 24 mm

Tapping hole  $\varnothing$ : 41.65 mm

**Technical description**

Tapping hole $\varnothing$	41.65 mm
Thread $\varnothing$	42 mm
Tool material	HSS E
Thread depth	84 mm
Standard	DIN 376
Shank square $\square$	24 mm
Thread pitch	0.35 mm
Overall length L	200 mm

Number of clamping slots	4
Shank $\varnothing D_s$	32 mm
Number of cutting edges Z	4
Thread type	M/MF
Thread size	M42×0.35
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap