

Garant
Through hole machine tap, uncoated, M: M42X4,5

Order data

Order number	130000 M42X4,5
GTIN	4045197625335
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Thread pitch: 4.5 mm

Overall length L: 200 mm

Shank $\varnothing D_s$: 32 mm

Shank square \square : 24 mm

Tapping hole \varnothing : 37.5 mm

Technical description

Standard	DIN 376
Shank square \square	24 mm
Number of clamping slots	4
Tapping hole \varnothing	37.5 mm
Tool material	HSS E
Shank $\varnothing D_s$	32 mm
Number of cutting edges Z	4
Thread pitch	4.5 mm

Thread Ø	42 mm
Overall length L	200 mm
Thread depth	84 mm
Thread type	M/MF
Thread size	M42×4.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap