

Garant**Through hole machine tap, uncoated, M: M42X4****Order data**

Order number	130000 M42X4
GTIN	4045197001412
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Thread pitch: 4 mm

Overall length L: 200 mm

Shank Ø D_s: 32 mm

Shank square □: 24 mm

Tapping hole Ø: 38 mm

Technical description

Thread Ø	42 mm
Overall length L	200 mm
Shank Ø D _s	32 mm
Number of clamping slots	4
Standard	DIN 376
Thread depth	84 mm
Number of cutting edges Z	4
Shank square □	24 mm

Thread pitch	4 mm
Tapping hole Ø	38 mm
Tool material	HSS E
Thread type	M/MF
Thread size	M42×4
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap