

**Garant**
**Through hole machine tap, uncoated, M: M52X5**

**Order data**

Order number	130000 M52X5
GTIN	4045197625687
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Thread pitch: 5 mm

Overall length L: 250 mm

Shank  $\varnothing$  D<sub>s</sub>: 40 mm

Shank square  $\square$ : 32 mm

Tapping hole  $\varnothing$ : 47 mm

**Technical description**

Number of cutting edges Z	4
Number of clamping slots	4
Overall length L	250 mm
Thread pitch	5 mm
Standard	DIN 376
Tapping hole $\varnothing$	47 mm
Tool material	HSS E
Shank square $\square$	32 mm

Thread depth	104 mm
Thread Ø	52 mm
Shank Ø D <sub>s</sub>	40 mm
Thread type	M/MF
Thread size	M52×5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap