

Garant
Left-hand thread through hole machine tap, uncoated, MF: M12X1,75

Order data

Order number	130001 M12X1,75
GTIN	4062406000981
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 2 pcs.
 Special / custom-made product - return not possible
 Thread type: M/MF-LH
 Tool material: HSS E
 Standard: DIN 376
 Tolerance class: ISO 1 4H
 Tolerance class: ISO 1X 4HX
 Tolerance class: ISO 2 6H
 Thread pitch: 1.75 mm
 Overall length L: 110 mm
 Shank $\varnothing D_s$: 9 mm
 Shank square \square : 7 mm
 Tapping hole \varnothing : 10.25 mm

Technical description

Number of cutting edges Z	3
Tool material	HSS E
Shank $\varnothing D_s$	9 mm
Thread pitch	1.75 mm
Overall length L	110 mm
Tapping hole \varnothing	10.25 mm

Thread Ø	12 mm
Number of clamping slots	3
Shank square □	7 mm
Thread depth	24 mm
Standard	DIN 376
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Thread type	M/MF-LH
Thread size	M12×1.75
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap