

Garant
Through hole machine tap, TiN, MF: M1,8X0,25

Order data

Order number	130005 M1,8X0,25
GTIN	4062406003906
Item class	10N

Description
Note:

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.25 mm

Overall length L: 40 mm

Shank \varnothing D_s: 2.5 mm

Shank square □: 2.1 mm

Tapping hole \varnothing : 1.55 mm

Technical description

Tapping hole \varnothing	1.55 mm
Tool material	HSS E
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX

Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Overall length L	40 mm
Thread \varnothing	1.8 mm
Thread pitch	0.25 mm
Shank $\varnothing D_s$	2.5 mm
Number of clamping slots	2
Thread depth	3.6 mm
Shank square \square	2.1 mm
Number of cutting edges Z	2
Standard	DIN 371
Thread type	M/MF
Thread size	M1.8x0.25
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap