

**Garant**
**Through hole machine tap, TiN, MF: M27X0,75**

**Order data**

Order number	130005 M27X0,75
GTIN	4062406005689
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: M/MF  
 Tool material: HSS E  
 Standard: DIN 376  
 Tolerance class: ISO 1 4H  
 Tolerance class: ISO 1X 4HX  
 Tolerance class: ISO 2 6H  
 Thread pitch: 0.75 mm  
 Overall length L: 160 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 20 mm  
 Shank square □: 16 mm  
 Tapping hole  $\varnothing$ : 26.25 mm

**Technical description**

Shank square □	16 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05

Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Number of cutting edges Z	4
Tool material	HSS E
Number of clamping slots	4
Shank $\varnothing D_s$	20 mm
Thread pitch	0.75 mm
Overall length L	160 mm
Thread $\varnothing$	27 mm
Tapping hole $\varnothing$	26.25 mm
Standard	DIN 376
Thread depth	54 mm
Thread type	M/MF
Thread size	M27x0.75
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring

without

Type of product

Tap