

Garant
Through hole machine tap, TiN, MF: M9X0,75

Order data

Order number	130005 M9X0,75
GTIN	4062406004347
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.75 mm

Overall length L: 90 mm

Shank $\varnothing D_s$: 9 mm

Shank square \square : 7 mm

Tapping hole \varnothing : 8.25 mm

Technical description

Shank square \square	7 mm
Number of clamping slots	3
Tool material	HSS E
Shank $\varnothing D_s$	9 mm
Thread \varnothing	9 mm
Tapping hole \varnothing	8.25 mm

Standard	DIN 376
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Overall length L	90 mm
Thread pitch	0.75 mm
Number of cutting edges Z	3
Thread depth	18 mm
Thread type	M/MF
Thread size	M9×0.75
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap