

Garant**Left-hand thread through hole machine tap, TiN, M: M27X1,25****Order data**

Order number	130006 M27X1,25
GTIN	4062406009274
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF-LH

Tool material: HSS E

Standard: DIN 376

Thread pitch: 1.25 mm

Overall length L: 160 mm

Shank Ø D_s: 20 mm

Shank square □: 16 mm

Tapping hole Ø: 25.75 mm

Technical description

Standard	DIN 376
Shank square □	16 mm
Thread depth	54 mm
Number of cutting edges Z	4
Number of clamping slots	4
Tool material	HSS E
Shank Ø D _s	20 mm
Thread pitch	1.25 mm

Overall length L	160 mm
Thread Ø	27 mm
Tapping hole Ø	25.75 mm
Thread type	M/MF-LH
Thread size	M27×1.25
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap