

Garant
Spiral flute machine tap, uncoated, MF: M18X1,25

Order data

Order number	130010 M18X1,25
GTIN	4062406012137
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 125 mm

Shank \varnothing D_s: 14 mm

Shank square □: 11 mm

Tapping hole \varnothing : 16.75 mm

Technical description

Thread pitch	1.25 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05

Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Thread depth	36 mm
Overall length L	125 mm
Standard	DIN 376
Tapping hole \varnothing	16.75 mm
Tool material	HSS E
Thread \varnothing	18 mm
Shank square \square	11 mm
Number of cutting edges Z	3
Shank $\varnothing D_s$	14 mm
Number of clamping slots	3
Thread type	M/MF
Thread size	M18x1.25
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap