

**Garant**
**Spiral flute machine tap, uncoated, MF: M1X0,25**

**Order data**

Order number	130010 M1X0,25
GTIN	4062406010928
Item class	10N

**Description**
**Note:**

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.25 mm

Overall length L: 40 mm

Shank  $\varnothing$  D<sub>s</sub>: 2.5 mm

Shank square □: 2.1 mm

Tapping hole  $\varnothing$ : 0.75 mm

**Technical description**

Tool material	HSS E
Thread $\varnothing$	1 mm
Overall length L	40 mm
Number of clamping slots	2
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX

Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Shank $\varnothing D_s$	2.5 mm
Thread pitch	0.25 mm
Standard	DIN 371
Shank square $\square$	2.1 mm
Number of cutting edges Z	2
Thread depth	2 mm
Tapping hole $\varnothing$	0.75 mm
Thread type	M/MF
Thread size	M1×0.25
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap