

**Garant**
**Spiral flute machine tap, uncoated, MF: M50X2**

**Order data**

Order number	130010 M50X2
GTIN	4062406014391
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 2 mm

Overall length L: 250 mm

Shank  $\varnothing D_s$ : 40 mm

Shank square  $\square$ : 32 mm

Tapping hole  $\varnothing$ : 48 mm

**Technical description**

Thread $\varnothing$	50 mm
Standard	DIN 376
Thread pitch	2 mm
Thread depth	100 mm
Shank $\varnothing D_s$	40 mm
Number of clamping slots	4

Tapping hole $\varnothing$	48 mm
Tool material	HSS E
Number of cutting edges Z	4
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Shank square $\square$	32 mm
Overall length L	250 mm
Thread type	M/MF
Thread size	M50 $\times$ 2
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5 $\times$ D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap