

Garant**Left-hand thread blind hole machine tap, uncoated, MF: M10X1****Order data**

Order number	130011 M10X1
GTIN	4062406015152
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: M/MF-LH

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 100 mm

Shank Ø D_s: 10 mm

Shank square □: 8 mm

Tapping hole Ø: 9 mm

Technical description

Number of clamping slots	2
Number of cutting edges Z	2
Tool material	HSS E
Thread pitch	1 mm
Thread Ø	10 mm
Tolerance class	ISO 1 4H

Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Shank square $\square$	8 mm
Overall length L	100 mm
Standard	DIN 371
Shank $\varnothing D_s$	10 mm
Thread depth	20 mm
Tapping hole $\varnothing$	9 mm
Thread type	M/MF-LH
Thread size	M10×1
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap