

Garant**Left-hand thread blind hole machine tap, uncoated, MF: M18X1****Order data**

Order number	130011 M18X1
GTIN	4062406015725
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: M/MF-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 125 mm

Shank Ø D_s: 14 mm

Shank square □: 11 mm

Tapping hole Ø: 17 mm

Technical description

Tapping hole Ø	17 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05

Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Shank square $\square$	11 mm
Standard	DIN 376
Number of clamping slots	3
Thread pitch	1 mm
Number of cutting edges Z	3
Thread depth	36 mm
Thread $\emptyset$	18 mm
Shank $\emptyset D_s$	14 mm
Tool material	HSS E
Overall length L	125 mm
Thread type	M/MF-LH
Thread size	M18x1
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring

without

Type of product

Tap