

**Garant**
**Left-hand thread blind hole machine tap, uncoated, MF: M27X0,35**

**Order data**

Order number	130011 M27X0,35
GTIN	4062406016425
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.35 mm

Overall length L: 160 mm

Shank  $\varnothing$  D<sub>s</sub>: 20 mm

Shank square □: 16 mm

Tapping hole  $\varnothing$ : 26.65 mm

**Technical description**

Number of cutting edges Z	3
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05

Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Overall length L	160 mm
Thread depth	54 mm
Thread $\varnothing$	27 mm
Tapping hole $\varnothing$	26.65 mm
Shank square $\square$	16 mm
Standard	DIN 376
Thread pitch	0.35 mm
Shank $\varnothing D_s$	20 mm
Number of clamping slots	3
Tool material	HSS E
Thread type	M/MF-LH
Thread size	M27x0.35
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap