

Garant**Left-hand thread blind hole machine tap, uncoated, MF: M27X3****Order data**

Order number	130011 M27X3
GTIN	4062406016500
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 3 mm

Overall length L: 160 mm

Shank \varnothing D_s: 20 mmShank square \square : 16 mmTapping hole \varnothing : 24 mm**Technical description**

Thread depth	54 mm
Number of clamping slots	3
Number of cutting edges Z	3
Tool material	HSS E
Tapping hole \varnothing	24 mm
Standard	DIN 376

Overall length L	160 mm
Shank square □	16 mm
Thread Ø	27 mm
Thread pitch	3 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Shank Ø D _s	20 mm
Thread type	M/MF-LH
Thread size	M27×3
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring

without

Type of product

Tap