Garant

Spiral flute machine tap, TiN, MF: M14X0,35



Order data

Order number	130015 M14X0,35
GTIN	4062406018986
Item class	10N

Description

Note:
Delivery time: 49 calendar days
Minimum order quantity: 2 pcs.
Special / custom-made product - return not possible
Thread type: M/MF
Tool material: HSS E
Standard: DIN 376
Tolerance class: ISO 1 4H
Tolerance class: ISO 1X 4HX
Tolerance class: ISO 2 6H
Thread pitch: 0.35 mm
Overall length L: 110 mm
Shank ∅ D_s: 11 mm
Shank square □: 9 mm
Tapping hole ∅: 13.65 mm

Technical description

Thread ∅	14 mm
Number of cutting edges Z	3
Standard	DIN 376
Tapping hole ∅	13.65 mm
Thread depth	28 mm
Thread pitch	0.35 mm

Shank square ☐	9 mm
Overall length L	110 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tool material	HSS E
Shank ⌀ D_s	11 mm
Number of clamping slots	3
Thread type	M/MF
Thread size	M14×0.35
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap