

Garant
Spiral flute machine tap, TiN, M: M15X2

Order data

Order number	130015 M15X2
GTIN	4062406058753
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Thread pitch: 2 mm

Overall length L: 110 mm

Shank $\varnothing D_s$: 12 mm

Shank square \square : 9 mm

Tapping hole \varnothing : 13 mm

Technical description

Shank square \square	9 mm
Standard	DIN 376
Thread \varnothing	15 mm
Tool material	HSS E
Thread type	M/MF
Number of cutting edges Z	3
Tapping hole \varnothing	13 mm
Shank $\varnothing D_s$	12 mm

Thread pitch	2 mm
Number of clamping slots	3
Overall length L	110 mm
Thread size	M15×2
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap