

Garant
Spiral flute machine tap, TiN, MF: M18X1

Order data

Order number	130015 M18X1
GTIN	4062406019327
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 125 mm

Shank \varnothing D_s: 14 mm

Shank square □: 11 mm

Tapping hole \varnothing : 17 mm

Technical description

Number of cutting edges Z	3
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05

Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tapping hole Ø	17 mm
Thread Ø	18 mm
Overall length L	125 mm
Tool material	HSS E
Shank Ø D _s	14 mm
Thread depth	36 mm
Number of clamping slots	3
Standard	DIN 376
Thread pitch	1 mm
Shank square □	11 mm
Thread type	M/MF
Thread size	M18×1
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap