

Garant
Spiral flute machine tap, TiN, MF: M18X2,5

Order data

Order number	130015 M18X2,5
GTIN	4062406019372
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 2 pcs.
 Special / custom-made product - return not possible
 Thread type: M/MF
 Tool material: HSS E
 Standard: DIN 376
 Tolerance class: ISO 1 4H
 Tolerance class: ISO 1X 4HX
 Tolerance class: ISO 2 6H
 Thread pitch: 2.5 mm
 Overall length L: 125 mm
 Shank \varnothing D_s: 14 mm
 Shank square □: 11 mm
 Tapping hole \varnothing : 15.5 mm

Technical description

Standard	DIN 376
Tapping hole \varnothing	15.5 mm
Overall length L	125 mm
Number of cutting edges Z	3
Number of clamping slots	3
Thread depth	36 mm

Shank $\varnothing D_s$	14 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tool material	HSS E
Thread pitch	2.5 mm
Thread \varnothing	18 mm
Shank square \square	11 mm
Thread type	M/MF
Thread size	M18×2.5
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap