

**Garant**
**Spiral flute machine tap, TiN, M: M1X0,2**

**Order data**

Order number	130015 M1X0,2
GTIN	4045197625915
Item class	10N

**Description**
**Note:**

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 371

Thread pitch: 0.2 mm

Overall length L: 40 mm

Shank  $\varnothing$  D<sub>s</sub>: 2.5 mm

Shank square  $\square$ : 2.1 mm

Tapping hole  $\varnothing$ : 0.8 mm

**Technical description**

Thread pitch	0.2 mm
Standard	DIN 371
Tool material	HSS E
Tapping hole $\varnothing$	0.8 mm
Shank square $\square$	2.1 mm
Thread depth	2 mm
Overall length L	40 mm
Number of cutting edges Z	2

Shank $\varnothing D_s$	2.5 mm
Number of clamping slots	2
Thread $\varnothing$	1 mm
Thread type	M/MF
Thread size	M1×0.2
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap