

**Garant**
**Spiral flute machine tap, TiN, MF: M2,5X0,35**

**Order data**

Order number	130015 M2,5X0,35
GTIN	4062406018375
Item class	10N

**Description**
**Note:**

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.35 mm

Overall length L: 50 mm

Shank  $\varnothing$  D<sub>s</sub>: 2.8 mm

Shank square  $\square$ : 2.1 mm

Tapping hole  $\varnothing$ : 2.15 mm

**Technical description**

Overall length L	50 mm
Shank square $\square$	2.1 mm
Tool material	HSS E
Thread depth	5 mm
Tapping hole $\varnothing$	2.15 mm
Tolerance class	ISO 1 4H

Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Thread pitch	0.35 mm
Number of clamping slots	3
Thread Ø	2.5 mm
Standard	DIN 371
Shank Ø D <sub>s</sub>	2.8 mm
Number of cutting edges Z	3
Thread type	M/MF
Thread size	M2.5×0.35
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap