Garant

Spiral flute machine tap, TiN, MF: M25X0,75



Order data

Order number	130015 M25X0,75
GTIN	4062406019877
Item class	10N

Description

Note:
Delivery time: 49 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: M/MF
Tool material: HSS E
Standard: DIN 376
Tolerance class: ISO 1 4H
Tolerance class: ISO 1X 4HX
Tolerance class: ISO 2 6H
Thread pitch: 0.75 mm
Overall length L: 140 mm
Shank ⌀ D_s: 18 mm
Shank square ☐: 14.5 mm
Tapping hole ⌀: 24.25 mm

Technical description

Number of clamping slots	4
Thread pitch	0.75 mm
Shank square ☐	14.5 mm
Tapping hole ⌀	24.25 mm
Standard	DIN 376
Thread ⌀	25 mm

Thread depth	50 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Overall length L	140 mm
Shank ∅ D_s	18 mm
Number of cutting edges Z	4
Tool material	HSS E
Thread type	M/MF
Thread size	M25×0.75
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap