

Garant
Spiral flute machine tap, TiN, M: M36X3,5

Order data

Order number	130015 M36X3,5
GTIN	4062406182526
Item class	10N

Description

Spiral flute machine tap M36X3,5 Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Thread pitch: 3.5 mm

Overall length L: 200 mm

Shank $\varnothing D_s$: 28 mm

Shank square \square : 22 mm

Tapping hole \varnothing : 32.5 mm

Technical description

Standard	DIN 376
Shank square \square	22 mm
Number of clamping slots	4
Tapping hole \varnothing	32.5 mm
Shank $\varnothing D_s$	28 mm
Thread \varnothing	36 mm
Overall length L	200 mm
Thread pitch	3.5 mm
Number of cutting edges Z	4
Tool material	HSS E
Thread type	M/MF

Thread size	M36×3.5
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap