

**Garant**
**Spiral flute machine tap, TiN, MF: M42X1**

**Order data**

Order number	130015 M42X1
GTIN	4062406021184
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: M/MF  
 Tool material: HSS E  
 Standard: DIN 376  
 Tolerance class: ISO 1 4H  
 Tolerance class: ISO 1X 4HX  
 Tolerance class: ISO 2 6H  
 Thread pitch: 1 mm  
 Overall length L: 200 mm  
 Shank  $\varnothing D_s$ : 32 mm  
 Shank square  $\square$ : 24 mm  
 Tapping hole  $\varnothing$ : 41 mm

**Technical description**

Thread depth	84 mm
Thread $\varnothing$	42 mm
Number of cutting edges Z	4
Standard	DIN 376
Shank $\varnothing D_s$	32 mm
Tapping hole $\varnothing$	41 mm

Thread pitch	1 mm
Number of clamping slots	4
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Overall length L	200 mm
Shank square □	24 mm
Tool material	HSS E
Thread type	M/MF
Thread size	M42×1
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap