

Garant**Spiral flute machine tap, TiN, M: M46X3****Order data**

Order number	130015 M46X3
GTIN	4062406156053
Item class	10N

Description

Spiral flute machine tap M46X3 Thread type: M/MF

Tool material: HSS E

Standard: DIN 371

Thread pitch: 3 mm

Overall length L: 250 mm

Shank Ø D_s: 36 mm

Shank square □: 29 mm

Tapping hole Ø: 43 mm

Technical description

Thread Ø	46 mm
Number of cutting edges Z	4
Overall length L	250 mm
Number of clamping slots	4
Shank square □	29 mm
Tapping hole Ø	43 mm
Standard	DIN 371
Tool material	HSS E
Shank Ø D _s	36 mm
Thread pitch	3 mm
Thread type	M/MF

Thread size	M46×3
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap