

Garant
Spiral flute machine tap, TiN, M: M9X0,75

Order data

Order number	130015 M9X0,75
GTIN	4062406018696
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 3 pcs.
 Special / custom-made product - return not possible
 Thread type: M/MF
 Tool material: HSS E
 Standard: DIN 371
 Thread pitch: 0.75 mm
 Overall length L: 90 mm
 Shank $\varnothing D_s$: 9 mm
 Shank square \square : 7 mm
 Tapping hole \varnothing : 8.25 mm

Technical description

Standard	DIN 371
Tool material	HSS E
Shank $\varnothing D_s$	9 mm
Thread pitch	0.75 mm
Thread \varnothing	9 mm
Shank square \square	7 mm
Number of clamping slots	3
Tapping hole \varnothing	8.25 mm

Thread depth	18 mm
Number of cutting edges Z	3
Overall length L	90 mm
Thread type	M/MF
Thread size	M9×0.75
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap