

Garant
Left-hand thread blind hole machine tap, TiN, MF: M13X0,35

Order data

Order number	130016 M13X0,35
GTIN	4062406022501
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: M/MF-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.35 mm

Overall length L: 110 mm

Shank \varnothing D_s: 11 mm

Shank square □: 9 mm

Tapping hole \varnothing : 12.65 mm

Technical description

Tool material	HSS E
Overall length L	110 mm
Thread depth	26 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H

Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Shank $\varnothing D_s$	11 mm
Thread \varnothing	13 mm
Tapping hole \varnothing	12.65 mm
Standard	DIN 376
Number of clamping slots	3
Shank square \square	9 mm
Number of cutting edges Z	3
Thread pitch	0.35 mm
Thread type	M/MF-LH
Thread size	M13x0.35
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap