

Garant
Left-hand thread blind hole machine tap, TiN, M: M13X1,5

Order data

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|--------------|----------------|
| Order number | 130016 M13X1,5 |
| GTIN | 4062406022556 |
| Item class | 10N |

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 2 pcs.
 Special / custom-made product - return not possible
 Thread type: M/MF-LH
 Tool material: HSS E
 Standard: DIN 376
 Thread pitch: 1.5 mm
 Overall length L: 110 mm
 Shank \varnothing D_s: 11 mm
 Shank square \square : 9 mm
 Tapping hole \varnothing : 11.5 mm

Technical description

| | |
|----------------------------|---------|
| Thread \varnothing | 13 mm |
| Tool material | HSS E |
| Tapping hole \varnothing | 11.5 mm |
| Number of cutting edges Z | 3 |
| Thread depth | 26 mm |
| Number of clamping slots | 3 |
| Overall length L | 110 mm |
| Standard | DIN 376 |

| | |
|----------------------------------|----------------------------------------|
| Thread pitch | 1.5 mm |
| Shank square □ | 9 mm |
| Shank Ø D _s | 11 mm |
| Thread type | M/MF-LH |
| Thread size | M13×1.5 |
| Coating | TiN |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2.5×D for blind holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |