

**Garant**
**Left-hand thread blind hole machine tap, TiN, MF: M16X1,5**

**Order data**

Order number	130016 M16X1,5
GTIN	4062406022785
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days  
 Minimum order quantity: 2 pcs.  
 Special / custom-made product - return not possible  
 Thread type: M/MF-LH  
 Tool material: HSS E  
 Standard: DIN 376  
 Tolerance class: ISO 1 4H  
 Tolerance class: ISO 1X 4HX  
 Tolerance class: ISO 2 6H  
 Thread pitch: 1.5 mm  
 Overall length L: 110 mm  
 Shank  $\varnothing D_s$ : 12 mm  
 Shank square  $\square$ : 9 mm  
 Tapping hole  $\varnothing$ : 14.5 mm

**Technical description**

Number of clamping slots	3
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05

Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Overall length L	110 mm
Thread Ø	16 mm
Tapping hole Ø	14.5 mm
Thread pitch	1.5 mm
Standard	DIN 376
Shank Ø D <sub>s</sub>	12 mm
Number of cutting edges Z	3
Shank square □	9 mm
Thread depth	32 mm
Tool material	HSS E
Thread type	M/MF-LH
Thread size	M16×1.5 LH
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap