

Garant**Left-hand thread blind hole machine tap, TiN, MF: M44X0,75****Order data**

Order number	130016 M44X0,75
GTIN	4062406024864
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.75 mm

Overall length L: 220 mm

Shank Ø D_s: 36 mm

Shank square □: 29 mm

Tapping hole Ø: 43.25 mm

Technical description

Tapping hole Ø	43.25 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05

Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tool material	HSS E
Shank square $\square$	29 mm
Standard	DIN 376
Overall length L	220 mm
Thread $\varnothing$	44 mm
Number of cutting edges Z	4
Shank $\varnothing D_s$	36 mm
Thread pitch	0.75 mm
Number of clamping slots	4
Thread depth	88 mm
Thread type	M/MF-LH
Thread size	M44x0.75
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring

without

Type of product

Tap