

Garant**Machine tap for through holes and blind holes, uncoated, M: M53X3****Order data**

Order number	130020 M53X3
GTIN	4062406192112
Item class	10N

Description**Note:**

Delivery time: 28 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS

Standard: DIN 2184

Thread pitch: 3 mm

Overall length L: 140 mm

Shank Ø D_s: 40 mm

Shank square □: 32 mm

Tapping hole Ø: 50 mm

Technical description

Thread Ø	53 mm
Shank square □	32 mm
Shank Ø D _s	40 mm
Number of cutting edges Z	6
Thread type	M/MF
Thread pitch	3 mm
Standard	DIN 2184
Thread depth	79.5 mm

Tool material	HSS
Overall length L	140 mm
Number of clamping slots	6
Tapping hole Ø	50 mm
Thread size	M53×3
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap