

Garant
Machine tap for through holes and blind holes, uncoated, M: M54X1,5

Order data

Order number	130020 M54X1,5
GTIN	4062406181604
Item class	10N

Description
Note:

Delivery time: 28 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS

Standard: DIN 2184

Thread pitch: 1.5 mm

Overall length L: 140 mm

Shank $\varnothing D_s$: 40 mm

Shank square \square : 32 mm

Tapping hole \varnothing : 52 mm

Technical description

Thread \varnothing	54 mm
Standard	DIN 2184
Thread type	M/MF
Number of clamping slots	6
Shank $\varnothing D_s$	40 mm
Number of cutting edges Z	6
Shank square \square	32 mm
Thread depth	81 mm

Overall length L	140 mm
Thread pitch	1.5 mm
Tapping hole Ø	52 mm
Tool material	HSS
Thread size	M54×1.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap