

Garant
Machine tap for through holes and blind holes, uncoated, MF: M92X0,75

Order data

Order number	130020 M92X0,75
GTIN	4062406026806
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS

Standard: DIN 2184

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.75 mm

Overall length L: 180 mm

Shank \varnothing D_s: 56 mm

Shank square □: 44 mm

Tapping hole \varnothing : 91.25 mm

Technical description

Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G

Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.05
Tolerance class	6H +0.10
Shank square □	44 mm
Overall length L	180 mm
Standard	DIN 2184
Shank Ø D _s	56 mm
Thread depth	138 mm
Tool material	HSS
Thread pitch	0.75 mm
Thread Ø	92 mm
Number of clamping slots	10
Tapping hole Ø	91.25 mm
Number of cutting edges Z	10
Thread type	M/MF
Thread size	M92×0.75
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand

Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap