

**Garant**
**Left-hand thread through hole and blind hole machine tap, uncoated, MF: M55X2**

**Order data**

Order number	130021 M55X2
GTIN	4062406027612
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: M/MF-LH  
 Tool material: HSS  
 Standard: DIN 2184  
 Tolerance class: ISO 1 4H  
 Tolerance class: ISO 1X 4HX  
 Tolerance class: ISO 2 6H  
 Thread pitch: 2 mm  
 Overall length L: 140 mm  
 Shank  $\varnothing D_s$ : 40 mm  
 Shank square  $\square$ : 32 mm  
 Tapping hole  $\varnothing$ : 53 mm

**Technical description**

Standard	DIN 2184
Shank $\varnothing D_s$	40 mm
Number of clamping slots	6
Thread depth	82.5 mm
Overall length L	140 mm

Tool material	HSS
Thread pitch	2 mm
Shank square □	32 mm
Tapping hole Ø	53 mm
Number of cutting edges Z	6
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.05
Tolerance class	6H +0.10
Thread Ø	55 mm
Thread type	M/MF-LH
Thread size	M55×2
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand

Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap