

**Garant**
**Left-hand thread through hole and blind hole machine tap, uncoated, MF: M78X0,75**

**Order data**

Order number	130021 M78X0,75
GTIN	4062406028589
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF-LH

Tool material: HSS

Standard: DIN 2184

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.75 mm

Overall length L: 160 mm

Shank  $\varnothing D_s$ : 50 mm

Shank square  $\square$ : 39 mm

Tapping hole  $\varnothing$ : 77.25 mm

**Technical description**

Thread depth	117 mm
Thread $\varnothing$	78 mm
Shank $\varnothing D_s$	50 mm
Shank square $\square$	39 mm
Tolerance class	ISO 1 4H

Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.05
Tolerance class	6H +0.10
Overall length L	160 mm
Number of clamping slots	8
Tool material	HSS
Number of cutting edges Z	8
Thread pitch	0.75 mm
Tapping hole Ø	77.25 mm
Standard	DIN 2184
Thread type	M/MF-LH
Thread size	M78×0.75
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand

Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap