

Garant
Left-hand thread through hole and blind hole machine tap, uncoated, MF: M88X1,5

Order data

Order number	130021 M88X1,5
GTIN	4062406028909
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: M/MF-LH
 Tool material: HSS
 Standard: DIN 2184
 Tolerance class: ISO 1 4H
 Tolerance class: ISO 1X 4HX
 Tolerance class: ISO 2 6H
 Thread pitch: 1.5 mm
 Overall length L: 160 mm
 Shank $\varnothing D_s$: 50 mm
 Shank square \square : 39 mm
 Tapping hole \varnothing : 86.5 mm

Technical description

Standard	DIN 2184
Number of cutting edges Z	10
Overall length L	160 mm
Shank square \square	39 mm
Number of clamping slots	10

Tool material	HSS
Shank $\varnothing D_s$	50 mm
Thread depth	132 mm
Thread pitch	1.5 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.05
Tolerance class	6H +0.10
Thread \varnothing	88 mm
Tapping hole \varnothing	86.5 mm
Thread type	M/MF-LH
Thread size	M88x1.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5xD for blind holes and through holes
Cutting direction	left-hand

Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap