

Garant**Machine tap for through holes and blind holes, TiN, MF: M68X1,5****Order data**

Order number	130025 M68X1,5
GTIN	4062406030445
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS

Standard: DIN 2184

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 160 mm

Shank Ø D_s: 50 mm

Shank square □: 39 mm

Tapping hole Ø: 66.5 mm

Technical description

Number of cutting edges Z	6
Thread Ø	68 mm
Thread depth	102 mm
Shank Ø D _s	50 mm
Thread pitch	1.5 mm
Tool material	HSS

Tapping hole Ø	66.5 mm
Number of clamping slots	6
Standard	DIN 2184
Shank square □	39 mm
Overall length L	160 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.05
Tolerance class	6H +0.10
Thread type	M/MF
Thread size	M68×1.5
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand

Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap