

Garant
**Left-hand thread through hole and blind hole machine tap, TiN, MF:
M115X1,5**

Order data

Order number	130026 M115X1,5
GTIN	4062406034047
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: M/MF-LH
 Tool material: HSS
 Standard: DIN 2184
 Tolerance class: ISO 1 4H
 Tolerance class: ISO 1X 4HX
 Tolerance class: ISO 2 6H
 Thread pitch: 1.5 mm
 Overall length L: 180 mm
 Shank $\varnothing D_s$: 56 mm
 Shank square \square : 44 mm
 Tapping hole \varnothing : 113.5 mm

Technical description

Overall length L	180 mm
Shank square \square	44 mm
Tool material	HSS
Shank $\varnothing D_s$	56 mm
Tolerance class	ISO 1 4H

Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.05
Tolerance class	6H +0.10
Standard	DIN 2184
Thread pitch	1.5 mm
Thread Ø	115 mm
Number of cutting edges Z	12
Tapping hole Ø	113.5 mm
Number of clamping slots	12
Thread depth	172.5 mm
Thread type	M/MF-LH
Thread size	M115×1.5
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand

Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap