

Garant
Left-hand thread through hole and blind hole machine tap, TiN, M: M68X2

Order data

Order number	130026 M68X2
GTIN	4062406032678
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF-LH

Tool material: HSS

Standard: DIN 2184

Thread pitch: 2 mm

Overall length L: 160 mm

Shank $\varnothing D_s$: 50 mm

Shank square \square : 39 mm

Tapping hole \varnothing : 66 mm

Technical description

Shank $\varnothing D_s$	50 mm
Tool material	HSS
Thread \varnothing	68 mm
Number of clamping slots	6
Thread pitch	2 mm
Shank square \square	39 mm
Number of cutting edges Z	6
Tapping hole \varnothing	66 mm

Standard	DIN 2184
Overall length L	160 mm
Thread depth	102 mm
Thread type	M/MF-LH
Thread size	M68x2
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5xD for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap