

**Garant**
**Left-hand thread through hole and blind hole machine tap, TiN, MF:  
M70X0,75**

**Order data**

Order number	130026 M70X0,75
GTIN	4062406032722
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: M/MF-LH  
 Tool material: HSS  
 Standard: DIN 2184  
 Tolerance class: ISO 1 4H  
 Tolerance class: ISO 1X 4HX  
 Tolerance class: ISO 2 6H  
 Thread pitch: 0.75 mm  
 Overall length L: 160 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 50 mm  
 Shank square  $\square$ : 39 mm  
 Tapping hole  $\varnothing$ : 69.25 mm

**Technical description**

Thread pitch	0.75 mm
Number of cutting edges Z	8
Overall length L	160 mm
Tool material	HSS
Thread $\varnothing$	70 mm

Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.05
Tolerance class	6H +0.10
Standard	DIN 2184
Thread depth	105 mm
Shank $\varnothing D_s$	50 mm
Tapping hole $\varnothing$	69.25 mm
Shank square $\square$	39 mm
Number of clamping slots	8
Thread type	M/MF-LH
Thread size	M70 $\times$ 0.75
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5 $\times$ D for blind holes and through holes
Cutting direction	left-hand

Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap