

Garant
Left-hand thread through hole and blind hole machine tap, TiN, M: M92X0,75

Order data

Order number	130026 M92X0,75
GTIN	4062406033460
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF-LH

Tool material: HSS

Standard: DIN 2184

Thread pitch: 0.75 mm

Overall length L: 180 mm

Shank $\varnothing D_s$: 56 mm

Shank square \square : 44 mm

Tapping hole \varnothing : 91.25 mm

Technical description

Tool material	HSS
Thread depth	138 mm
Number of clamping slots	10
Overall length L	180 mm
Tapping hole \varnothing	91.25 mm
Number of cutting edges Z	10
Shank $\varnothing D_s$	56 mm
Standard	DIN 2184

Thread pitch	0.75 mm
Thread Ø	92 mm
Shank square □	44 mm
Thread type	M/MF-LH
Thread size	M92×0.75
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap