

Garant
Through hole machine tap, uncoated, Type: 0,390-27

Order data

Order number	130030 0,390-27
GTIN	4062406034771
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 3 pcs.
 Special / custom-made product - return not possible
 Thread type: UNS
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 27
 Thread \varnothing : 9.906 mm
 Overall length L: 100 mm
 Shank \varnothing D_s: 10 mm
 Shank square \square : 8 mm
 Tapping hole \varnothing : 9 mm

Technical description

Number of clamping slots	3
Tapping hole \varnothing	9 mm
Thread depth	19.812 mm
Thread pitch	0.94 mm
Overall length L	100 mm
Shank \varnothing D _s	10 mm
Thread \varnothing	9.906 mm
Shank square \square	8 mm

Threads per inch	27
Standard	DIN 371
Tool material	HSS E
Number of cutting edges Z	3
Thread type	UNS
Thread size	0.390-27
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap