

Garant
Through hole machine tap, uncoated, Type: 1/4-28

Order data

Order number	130030 1/4-28
GTIN	4062406034573
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNF

Tool material: HSS E

Standard: DIN 371

Threads per inch: 28

Thread \varnothing : 6.35 mm

Overall length L: 80 mm

Shank \varnothing D_s: 7 mm

Shank square \square : 5.5 mm

Tapping hole \varnothing : 5.5 mm

Technical description

Number of cutting edges Z	3
Thread \varnothing	6.35 mm
Thread pitch	0.907 mm
Tool material	HSS E
Shank \varnothing D _s	7 mm
Threads per inch	28
Tapping hole \varnothing	5.5 mm
Overall length L	80 mm

Number of clamping slots	3
Shank square □	5.5 mm
Thread depth	12.7 mm
Standard	DIN 371
Thread type	UNF
Thread size	1/4-28 UNF
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap