

**Garant**
**Through hole machine tap, uncoated, Type: 3/8-18**

**Order data**

Order number	130030 3/8-18
GTIN	4062406034757
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 371

Threads per inch: 18

Thread  $\varnothing$ : 9.525 mm

Overall length L: 100 mm

Shank  $\varnothing$  D<sub>s</sub>: 10 mm

Shank square  $\square$ : 8 mm

Tapping hole  $\varnothing$ : 8.2 mm

**Technical description**

Thread pitch	1.411 mm
Threads per inch	18
Shank square $\square$	8 mm
Tapping hole $\varnothing$	8.2 mm
Tool material	HSS E
Overall length L	100 mm
Shank $\varnothing$ D <sub>s</sub>	10 mm
Thread depth	19.05 mm

Number of clamping slots	3
Number of cutting edges Z	3
Thread Ø	9.525 mm
Standard	DIN 371
Thread type	UNS
Thread size	3/8-18 UNS
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap