Garant

Left-hand thread through hole machine tap, uncoated, Type: 1-12

Order data

Order number	130031 1-12
GTIN	4062406037666
Item class	10N

Description

Note:
Delivery time: 35 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: UNF-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 12
Thread ∅: 25.4 mm
Overall length L: 160 mm
Shank ∅ D_s: 20 mm
Shank square ☐: 16 mm
Tapping hole ∅: 23.25 mm

Technical description

Thread ∅	25.4 mm
Number of cutting edges Z	4
Overall length L	160 mm
Shank ∅ D_s	20 mm
Shank square ☐	16 mm
Threads per inch	12
Tool material	HSS E
Thread pitch	2.117 mm

Thread depth	50.8 mm
Number of clamping slots	4
Tapping hole ∅	23.25 mm
Standard	DIN 376
Thread type	UNF-LH
Thread size	1-12 UNF LH
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap