

Garant
Left-hand thread through hole machine tap, uncoated, Type: 15/16-20

Order data

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|--------------|-----------------|
| Order number | 130031 15/16-20 |
| GTIN | 4062406037574 |
| Item class | 10N |

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNEF-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 20
 Thread \varnothing : 23.812 mm
 Overall length L: 160 mm
 Shank \varnothing D_s: 18 mm
 Shank square \square : 14.5 mm
 Tapping hole \varnothing : 22.7 mm

Technical description

| | |
|----------------------------|-----------|
| Number of cutting edges Z | 3 |
| Thread \varnothing | 23.812 mm |
| Tapping hole \varnothing | 22.7 mm |
| Number of clamping slots | 3 |
| Thread depth | 47.624 mm |
| Shank square \square | 14.5 mm |
| Standard | DIN 376 |
| Tool material | HSS E |

| | |
|----------------------------------|--|
| Thread pitch | 1.27 mm |
| Shank $\varnothing D_s$ | 18 mm |
| Threads per inch | 20 |
| Overall length L | 160 mm |
| Thread type | UNEF-LH |
| Thread size | 15/16-20 UNEF LH |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | B |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for through holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |