

Garant
Left-hand thread through hole machine tap, uncoated, Type: 3/4-18

Order data

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|--------------|---------------|
| Order number | 130031 3/4-18 |
| GTIN | 4062406037406 |
| Item class | 10N |

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 2 pcs.
 Special / custom-made product - return not possible
 Thread type: UNS-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 18
 Thread \varnothing : 19.05 mm
 Overall length L: 125 mm
 Shank \varnothing D_s: 14 mm
 Shank square \square : 11 mm
 Tapping hole \varnothing : 17.75 mm

Technical description

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|------------------------------------|----------|
| Shank \varnothing D _s | 14 mm |
| Overall length L | 125 mm |
| Shank square \square | 11 mm |
| Thread pitch | 1.411 mm |
| Number of clamping slots | 3 |
| Tapping hole \varnothing | 17.75 mm |
| Thread depth | 38.1 mm |
| Standard | DIN 376 |

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|----------------------------------|--|
| Threads per inch | 18 |
| Thread Ø | 19.05 mm |
| Tool material | HSS E |
| Number of cutting edges Z | 3 |
| Thread type | UNS-LH |
| Thread size | 3/4-18 UNS LH |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | B |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for through holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |