

Garant
Left-hand thread through hole machine tap, uncoated, Type: 5/16-27

Order data

Order number	130031 5/16-27
GTIN	4062406036898
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 27

Thread \varnothing : 7.938 mm

Overall length L: 90 mm

Shank \varnothing D_s: 8 mm

Shank square \square : 6.2 mm

Tapping hole \varnothing : 7.1 mm

Technical description

Thread \varnothing	7.938 mm
Number of cutting edges Z	3
Number of clamping slots	3
Tool material	HSS E
Threads per inch	27
Thread depth	15.876 mm
Shank square \square	6.2 mm
Thread pitch	0.94 mm

Overall length L	90 mm
Tapping hole Ø	7.1 mm
Standard	DIN 371
Shank Ø D _s	8 mm
Thread type	UNS-LH
Thread size	5/16-27 UNS LH
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap